

**Garant**
**Hand tap set, uncoated, MF: 18X2**

**Order data**

Order number	130470 18X2
GTIN	4045197067135
Item class	11G

**Description**
**Version:**

2-piece set **comprising taper and plug tap**. Thread ground with radial thread relief.

Thread type: MF

Tool material: HSS

Standard: DIN 2181

Tolerance class: ISO 2 6H

Thread pitch: 2 mm

Overall length L: 80 mm

Shank  $\varnothing D_s$ : 14 mm

Shank square  $\square$ : 11 mm

Tapping hole  $\varnothing$ : 16 mm

**Technical description**

Thread $\varnothing$	18 mm
Thread pitch	2 mm
Tapping hole $\varnothing$	16 mm
Shank $\varnothing D_s$	14 mm
Overall length L	80 mm
Shank square $\square$	11 mm
Tolerance class	ISO 2 6H

Tool material	HSS
Standard	DIN 2181
Thread depth	36 mm
Thread type	MF
Thread size	M18x2
Coating	uncoated
Flank angle	60°
Thread standard	DIN 13
Taper lead form	C
Taper lead form	D
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 3xD for blind holes
Application for type of drilling	up to 3xD for through holes
Cutting direction	right-hand
Type of threading tool	Hand tap
Colour ring	without
Type of product	Tap

## User data

	Suitability	V <sub>c</sub>	ISO code
Alu plastics	suitable only under restricted conditions		
Aluminium (short chipping)	suitable only under restricted conditions		
Alu > 10% Si	suitable only under restricted conditions		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable		

GG(G)	suitable only under restricted conditions
Uni	Suitable
Oil	suitable
dry	suitable only under restricted conditions